



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4030-041
Job Sheet 171819



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new Issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/10/18	0.00	0.00	Start Up Stores/Pkg-1		
100	Packaging	1 pcs		2/10/18	0.00	0.00	Packaging1-4		JEB 18-03-05
110	HandFinish	1 pcs		2/12/18	0.00	1.03	HandFinish4		JEB D4030-5
120	QC	1 pcs		2/12/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		2/12/18	0.00	0.00	Packaging3-2	DAS	9-08 Smt5
140	QC21-SA	1 Ea		2/12/18	0.00	0.00	QC21	21 9-08	MAR 05 2018 PK002



Container No: S047491



Part: D4030-041

Job No: 171819

Serial No/Batch: S047491

Revision:

Inspector:

Dart Aerospace Ltd.
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CANADA
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Date: 03/03/18

001360

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	1938
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	14737
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	19387
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	1938
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	19372
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	19409
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	20568
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5825742
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	20003
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	31412
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	58769
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish	50407030
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish	5045872

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	200	0
	AN3-16A	2	60	0
	AN310-4	3	109	0
	AN310C4	2	104	0
	AN4-12	3	143	0
	AN5-17A	4	139	0
	D2530	1	18	0
	D2535	2	37	0
	D2537	2	24	0
	D3917-3	6	63	0
	D3953-17	2	23	0
	D3953-19	1	6	0
	D3953-21	1	14	0
	D3953-3	2	21	0
	D3953-7	2	40	0
	D3953-9	2	44	0
	D3969-3	1	21	0
	MS21042L3	6	3,757	0
	MS21042L5	4	497	0
	MS24665-151	3	160	0
	MS24665-300	2	76	0
	NAS1149C0432R	2	1,653	0
	NAS1149F0332P	8	3,827	0
	NAS1149F0432P	6	1,592	0
	NAS1149F0563P	4	233	0
110-HandFinish	D3913-041	1	2	0
	D3914-041	1	4	0

204360

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001360	S047469	AN3-14A	Bolt	S019387	ST349	4
001360	S047470	AN3-16A	Bolt	S014737	ST348	2
001360	S047471	AN310-4	Nut	S019389	ST331	3
001360	S047472	AN310C4	Nut	S019390	ST331	2
001360	S047473	AN4-12	Bolt	S019372	ST344	3
001360	S047474	AN5-17A	Bolt	S019409	ST337A	4
001360	S047442	D2530	Handle Weldment	s039922	FP001	1
001360	S047446	D2535	Spring	s037263	ST008	2
001360	S047447	D2537	Bushing	s043700	ST008	2
001360	S047449	D3917-3	Washer	s043508	ST056	6
001360	S047459	D3953-17	Gas Spring Spacer	s043539	ST060	2
001360	S047460	D3953-19	Gas Spring Bracket	s043461	ST060	1
001360	S020996	D3953-21	Gas Spring Bracket	S018931	ST061	1
001360	S047450	D3953-3	Gas Spring Stud, Lid	s043568	ST060	2
001360	S047451	D3953-7	Spring Spacer	s036671	ST060	2
001360	S047452	D3953-9	Gas Spring Washer	s037273	ST060	2
001360	S047439	D3969-3	Spring (Basket Lid)	s025028	ST364	1
001360	S047464	MS21042L3	Nut	s038764	ST303	6
001360	S047465	MS21042L5	Nut	s016880	ST303	4
001360	S047466	MS24665-151	Cotter Pin	s027553	ST289	3
001360	S047475	MS24665-300	Cotter Pin	S015687	ST288	2
001360	S047476	NAS1149C0432R	Washer	S025742	ST266	2
001360	S047477	NAS1149F0332P	Washer	S020603	ST262	8
001360	S047478	NAS1149F0432P	Washer	S034412	ST362	6
001360	S047479	NAS1149F0563P	Washer	S038769	ST263	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/3/18 8:52 AM dart.quirion.sonia